

**Turning CNC swiss type lathes**

Nr.	Model	Description	Bar pass	Runs ( mm )			Rpm
			Ø mm	X / Ø	Y	Z	(rpm)
1	Star SV 32	CNC Sliding headstock lathe	Ø 32	32		310	7.000
2	Star SR 32 J II	CNC Sliding headstock lathe	Ø 32	32		310	7.000
1	Star SR 32 J II – B	CNC Sliding headstock lathe	Ø 32	32		320	8.000
2	Star SR 20 III	CNC Sliding headstock lathe	Ø 20	20		205	10.000
1	Star SR 20 II	CNC Sliding headstock lathe	Ø 20	20		205	10.000
1	Tsugami B206 – III	CNC Sliding headstock lathe	Ø 20	20		205	10.000
4	Star SB16	CNC Sliding headstock lathe	Ø 16	16		205	10.000

**Total lathes: 12**
**Turning CNC**

Nr.	Model	Description	Bar pass	Runs ( mm )			Rpm
			Ø mm	X / Ø	Y	Z	(rpm)
1	Mori Seiki NLX 2500 SY	CNC Lathe - Driven Tools	Ø 80	260	+50 / -50	795	4500
1	Mori Seiki NZX 2000 SY2	CNC Lathe - Driven Tools	Ø 80	210	Y1 +65/-45 Y2+45/-65	870	4.000
1	Nakamura Tome WY100MMY	CNC Lathe - Driven Tools	Ø 65	200	Y1 +/-42 Y2 +/-32,5	570	4500
1	Nakamura Tome WY100MMY	CNC Lathe - Driven Tools	Ø 65	225	Y1 +/-45 Y2 +/-35	565	4500
2	Tsugami M08-SYE	CNC Lathe - Driven Tools	Ø 65	280	+50 / -50	580	4.000
1	Okuma LB200M	CNC Lathe - Driven Tools	Ø 42	250		500	6.000

**Total lathes: 7**
**Stamping**

Nr.	Model	Description	Tons	Table/Slide working dimensions mm	Adjustable Strokes per minute
1	Omera Ross	Mechanical Press	315	1.000 x 2.000	20 ÷ 60
1	Omera Ross	Mechanical Press	105	600 x 1.000	60
1	Omera Ross	Mechanical Press	85	600 x 1.000	60
2	Omera Ross	Mechanical Press	80	600 x 1.000	60
2	Omera Ross	Mechanical Press	75	550 x 800	10 ÷ 60
1	Omera Ross	Mechanical Press	65	550 x 700	60
1	Omera Ross	Mechanical Press	60	550 x 700	60

**Total presses: 9**



## Machines list

### **Milling**

Nr.	Model	Description	Nr. Of tools	Runs ( mm )			Rpm
				X	Y	Z	(rpm)
1	Bridgeport GX 600	Vertical Machining center	24	600	540	510	12.000
1	Bridgeport XR 700 APC	Vertical Machining center Pallet Changing	48	700	500	560	12.000
1	Brother R450X2	Vertical Machining center Pallet Changing	22	450	320	305	16.000

**Total Milling machines: 3**

### **Welding**

Nr.	Model	Description	Nr. Of axes
1	ABB	Welding Robot	6